

4/2/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

APR 03 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DSI 9614-011
Job Sheet 175298



Part No: DSI 9614-011

Job Qty: 1 ea

Part Name: Brackets



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/2/18

Job Tracking No:

Due Date: 4/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.06.04 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/18/18	0.00	0.00	Start Up Stores/Pkg-2	DAS 6	APR 25 2018
110	Packaging	1 pcs		4/18/18	0.00	0.00	Packaging1-5	DAS 6	APR 25 2018
120	QC	1 pcs		4/18/18	0.00	0.00	QC4	9-89	DAS 58
125	DC	1 pcs		4/18/18	0.00	0.00	DC		APR 25 2018
130	Packaging	1 pcs		4/18/18	0.00	0.00	Packaging3-2	9-89	DAS 58
140	QC21-FG	1 Ea		4/18/18	0.00	0.00	QC21	9-89	APR 25 2018

Part Op 125 - Photocopy bluefile & type labels per PPP DSI9614-011 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP DSI 9614-011 Location:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4659-1	Bracket LH	1 Ea (1 ea)	90-Start up Operation	5059031
D4659-2	Bracket RH	1 Ea (1 ea)	90-Start up Operation	5059028
MS27039-1-08	Screw	2 Ea (2 ea)	90-Start up Operation	5626602
NAS1149D0316J	Washer	2 Ea (2 ea)	90-Start up Operation	FM134502-2
NAS43DD3-10	Spacer	2 Ea (2 ea)	90-Start up Operation	719347

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4659-1	1	0	0
	D4659-2	1	0	0
	MS27039-1-08	2	686	0
	NAS1149D0316J	2	848	0
	NAS43DD3-10	2	5	0

Part Specifications

Specifications could not be found.

Plex 4/2/18 1:05 PM Dart.Gagnon.Michelle

DART
AEROSPACE

Container No: S065244



Part: DSI 9614-011

Job No: 175298

Serial No/Batch: S065244

Revision:
Inspector:

Date: 04/25/18

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002593	S065243	D4659-1	Bracket LH	s059031	ST109	1
002593	S065242	D4659-2	Bracket RH	s059028	ST109	1
002593	S062260	MS27039-1-08	Screw	S020602	ST281	2
002593	S062259	NAS1149D0316J	Washer	fm134502-2	ST264	2
002593	S062258	NAS43DD3-10	Spacer	F19347	ST549	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Change Record

Part Number DS19614-011

Page 1 of 1

Description BRACKET INSTALLATION

[illegible]

DART SERVICE INSTRUCTION

TO AMEND IIN-D412-694 REV. B OR LATER APPROVED REVISION
AND ICA-D412-694 REV. 1 OR LATER APPROVED REVISION
REF. TCCA STC: SH05-10
REF. FAA STC: SR02086NY
REF. EASA STC: EASA.IM.R.S.01085

REFERENCE ONLY

1.0 PURPOSE

Field experience has shown that the D3126-1 bracket which is part of the D412-694-01/-02 Door Assemblies may wear prematurely if the aircraft is flown a significant amount of time with the sliding door open. Dart has developed the DSI 9614-011 kit which includes the D4659-1/-2 brackets. These longer brackets replace bracket D3126-1 on the leading edge of the door.

2.0 INSTALLATION (applies to both Left and Right Door)

- 2.1 At the discretion of the installer, remove the sliding door from the aircraft per Section 52.1 of ICA-D412-694
- 2.2 Remove the forward bracket, D3126-1.
- 2.3 Install the D4659-1/-2 bracket (as applicable) in lieu of the D3126-1 bracket removed in step 2.2 as shown in Figure 1 of this DSI. Form D4659-1/-2 brackets as required to fit the door contour.
- 2.4 Torque hardware per ICA-D412-694.
- 2.5 Re-install sliding door on aircraft per Section 52.2/52.3 of ICA-D412-694 (as applicable).
- 2.6 Make entry in technical records of aircraft indicating that DSI 9614 has been completed.

3.0 WEIGHT AND BALANCE

With the DSI 9614-011 Kit installed, the weight and balance is as per IIN-D412-694 Section 4.

4.0 PARTS LIST

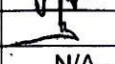
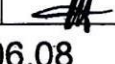
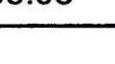
QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9614-011	BRACKET KIT
1	D4659-1	BRACKET, LH
1	D4659-2	BRACKET, RH
2	MS27039-1-08	SCREW
2	NAS43DD3-10	SPACER
2	AN960JD10LL	WASHER

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 12.06.08
CERT. NO.: SH05-10
ISSUE NO.: 1

A	NEW ISSUE	RP	12.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. A
CHECKED	N/A	DSI 9614	SHEET 1 OF 2
MFG. APPR.		TITLE	SCALE
APPROVED		SPACEDOOR FORWARD BRACKET CHANGE NTS	
DE APPR.		DATE 12.06.08	
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